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71 Applicant: Douwe Egberts Koninklijke Tabaksfabriek-
 Koffiebranderijen-Theehandel N.V.
 Keulsekade 143
 NL-3532 AA Utrecht(NL)

72 Inventor: Van Overbruggen, Gerardus Johannes
 Justinus
 Franciscushof 89
 NL-4133 BC Vianen(NL)

74 Representative: Urbanus, Henricus Maria, Ir. et al,
 c/o Verenigde Octrooibureaux Nieuwe Parklaan 107
 NL-2587 BP 's-Gravenhage(NL)

54 Method and apparatus for metering beverage concentrates.

57 A method and apparatus for the automatic dosing of a beverage concentrate in a beverage vending machine, wherein a reservoir (1) containing the concentrate to be dosed is connected to the passive section of a diaphragm pump, the latter section comprising a resilient appendix (3) for holding liquid provided with a first non-return valve (7) opening into the interior of the appendix (3) and a second non-return valve (9, 10) opening to its outside. The force exerting section of the diaphragm pump is carried integrally with the body of the vending machine and is shaped so as to tally with and receive the passive section of the pump by simple insertion without requiring disassembly of the force exerting section or distortion of the passive section. The passive section is normally fixedly connected to the reservoir, the latter elements together forming a disposable unit.

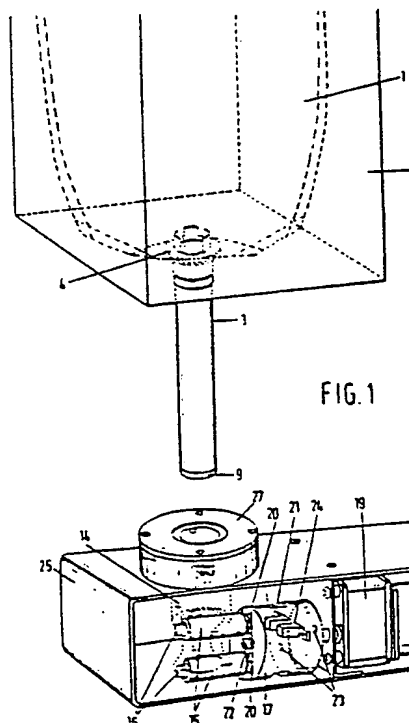


FIG. 1

EP 0 067 466 A2

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Title: Method and apparatus for metering beverage concentrates.

The invention is concerned with a method of metering beverage concentrates.

Beverage vending machines are used in large numbers throughout the world. In them, in response to a signal -
5 generally an electrical signal - a small quantity of beverage concentrate is dispensed from a container into a cup and diluted with cold or hot water. Timed metering is often used, which means that a valve is opened for a pre-determined period of time. This has the disadvantage
10 that, even if provisions are made to compensate for hydrostatic pressure, insufficient accuracy is obtained with concentrates having a variable viscosity.

Furthermore, methods are known in which a specified volume is defined, which issues by gravity when a valve has
15 been opened. This technique is subject to variable wall effects, which also adversely affect accuracy.

It is also known to divide the quantity to be metered into portions, which are expelled by the revolutions of an expulsion mechanism. In this system, use is made of
20 the peristaltic pump principle. The number of revolutions of the pump then determines the metered quantity. Peristaltic pumps in beverage dispensing machines are

well-known, and comprise a relatively flaccid hose laid in a circular or semi-circular bed. A rotary expulsion mechanism (for example with cams) presses the hose against its bed at two peripherally spaced positions. There is accordingly a defined volume of concentrate between the points where the hose is pinched shut, and the desired quantity of concentrate can be dispensed by causing the expulsion mechanism to rotate a pre-determined number of times.

10 The bed and the rotary expulsion mechanism may be fixedly mounted in the machine with the hose, normally mounted between these two parts, remaining permanently in position. When the container is empty, the hose must be disconnected from it, and the container re-filled or replaced by a fresh, full container. Disconnecting the hose and the container from each other gives rise to all sorts of undesirable situations. It is time-consuming, prone to spilling and contamination, and liable to introduce air in the hose.

20 Even if in a peristaltic pump the hose were to be fixedly connected to the container, and this combination were to be made as a disposable unit, it would be necessary for the rotary mechanism and the bed to be adjustable relatively to each other in order that the hose portion of the unit may be fixed in position. Replacing the unit would accordingly require unlocking

at least one of the parts of the apparatus, moving it away from the other, then accurately replacing it in position and re-locking it. This entails inaccuracies in practice, for one thing owing to wear and tear of the adjusting device. Also, placing the hose in its bed in the form of a segment of a circle does not preclude the risk of spilling. The hose must be forced to assume a curved shape, and this operation may cause an undue increase in internal pressure, whereby liquid runs out. Also, as practice has shown, depending on the position of the rollers, the hose is stretched to a greater or lesser extent, resulting in variation in metered volumes per revolution. This is promoted by the circumstance that the hose must necessarily be relatively flaccid, as the expulsion mechanism must be capable of squeezing it completely shut without leakage. In addition to the disadvantage that, as a result, the volume of liquid between the points where the hose is pinched shut is far from accurately defined, the flaccidity of the hose increases the risk of spilling while it is being handled while placing it in position in its bed, and clamping it between the bed and the rotary expulsion mechanism when, after the hose has been introduced, the bed and the expulsion mechanism are moved back into their relative operative positions and locked relatively to each other.

In our British patent application 32418/78 it has been proposed that the part of the metering device which comes into contact with the extract, in the form of a tube, should be fixedly connected to a container. In addition it is ensured that the tube is depressed in a highly accurately reproducible manner. The container plus metering tube can be regarded as a disposable unit, and gives excellent satisfaction, from the point of view of both hygiene and ease of operation.

In the method of operating the metering device as indicated in that application, it is not possible to vary the dose of extract - possibly for each dosage separately - in a simple manner. Moreover the method in practice depends on the pressure of the main water system, which pressure should be above a certain value. It is an object of the present invention to overcome the above drawbacks of the prior art.

The present invention provides a method and apparatus for the automatic metering of a beverage concentrate in a beverage dispensing or vending machine which permits very high metering accuracy, and great flexibility with regard to the dosing, with the possibility of extreme simplicity of "servicing", by virtue of the fact that a - as the case may be - disposable-reservoir containing the beverage concentrate is connected to the "passive" section of a

diaphragm pump, and this section is arranged to be brought into automatic co-operation with the force-exerting section of said pump in response to an appropriate signal, which force-exerting section of the diaphragm pump is
5 integral with the body of the dispensing or vending machine. Preferably said force exerting section is shaped in such a way as to tally with and receive said passive section of the diaphragm pump by simple insertion without disassemblage of said force-exerting section or distortion
10 of said passive section of the diaphragm pump and said passive section is fixedly connected to the reservoir for the beverage concentrate, these two forming together a disposable unit.

Preferably the characteristics of the diaphragm
15 pump and the intensity and frequency of the pumping pulses of said diaphragm pump are geared to each other in such a way that in between two of said pumping pulses said diaphragm is fully restored to the position before the start of the first of said two pumping pulses.

20 By the term "diaphragm pump" we understand any device comprising enclosure means enclosing a chamber for holding liquid, provided with a non-return valve opening into said chamber and a non-return valve opening to its outside, said enclosure means at least partly consisting
25 of a resilient elastic membrane, and force-exerting means, adapted to pulsatingly apply a force on said membrane, such that the volume of said chamber is periodically decreased

to a fraction of said volume and subsequently restored,
in this way creating a semi continuous flow. The chamber
itself with its valves and membrane we call the "passive"
section of the pump. By "force exerting section" we
5 understand the section which acts upon the diaphragm,
pulsatingly exerting a pumping force upon it.

A preferred embodiment of the invention provides a
method for automatically metering out a consumption unit
or a multiple thereof of a beverage concentrate, particularly
10 one of high and variable viscosity in a beverage dispensing
or vending machine, said consumption unit having a volume X
or a multiple thereof, whereby the metering is accomplished
from a reservoir forming a disposable unit with a metering
appendix co-operating with force-exerting means integral
15 with the body of the beverage dispensing or vending machine,
said force-exerting means being shaped in such a way
as to tally with and receive said metering appendix by
simple insertion without disassemblage of said force-
exerting means or distortion of said metering appendix,
20 comprising at an appropriate start signal automatically
and pulsatingly engaging said metering appendix by
said force-exerting means, such as to meter out the
beverage concentrate in a series of consecutive pulses,
each pulse corresponding with the metering out of a
25 volume Y, and stopping at an appropriate stop signal,
when the number of pulses has reached a number N, or

a multiple thereof, said number N corresponding to the desired volume X of beverage concentrate, N being equal to $\frac{X}{Y}$ and at least six.

When speaking of "variable" viscosity this may
5 involve several kinds of variability. First several batches of some concentrates may have different viscosities due to differences in the raw materials and the production process. Secondly the viscosity in its totality may change with time, thirdly it
10 may change with temperature, and fourthly there may be variations in viscosity from place to place in the same batch, specially after standing. This goes to say that soft "lumps" may form in the liquid. All four phenomena may play a role in the case of e.g. coffee
15 extract.

By "consumption unit" of beverage concentrate we understand the quantity of beverage concentrate required for preparing a consumption unit of the ready-to-use beverage, which will normally be presented in a cup, bowl,
20 beaker, glass or mug, with a volume ranging between 50 and 200 cm³.

The invention provides also a volume metering apparatus for accurately metering out a consumption unit or multiple thereof of beverage concentrate, in particular
25 one of high and variable viscosity in a beverage vending or dispensing machine, said consumption unit having a volume X, comprising the following co-operating parts

- a container comprising a reservoir with the beverage concentrate connected to the "passive" section of a diaphragm pump,
- means responsive to an appropriate signal for automatically energizing the force-exerting section of said diaphragm pump,
- said force-exerting section of said diaphragm pump being integrally connected to the body of the beverage dispensing machine and being shaped in such a way as to tally with and receive said passive section of said diaphragm pump by simple insertion without disassemblage of said force-exerting section or distortion of said passive section, and
- means for de-energizing the force-exerting section of said diaphragm pump when the volume X respectively a multiple thereof has been reached.

More specifically still the present invention provides a volume metering apparatus for accurately metering out a consumption unit or multiple thereof of beverage concentrate, in particular one of high and variable viscosity in a beverage dispensing or vending machine, said consumption unit having a volume X and being incrementally adjustable by increments of volume Y, comprising the following co-operating parts:

- a disposable container consisting of a reservoir with beverage concentrate, fixedly connected to a metering appendix, at least partially of resilient elastic

- material, said appendix being provided with a first non-return valve opening to the outside, and a second non-return valve opening to the inside,
- 5 - force-exerting means responsive to an appropriate start signal for automatically exerting a pulsating force on the resilient portion of the metering appendix, such as to alternately decrease and restore the volume between the two valves, while these continue to be in open communication with each other, said force-exerting means
- 10 being integral with the body of said dispensing or vending machine and being shaped in such a way as to tally with and receive said metering appendix by simple insertion without disassemblage of said force-exerting means or distortion of said metering appendix.
- 15 - means for counting the number of exertions of said force, and
- means, responsive to an appropriate stop signal for stopping the dispensing when the count is equal to a desired number N , or a multiple thereof, while $N = \frac{X}{Y}$,
- 20 the arrangement being such that on each pulse an accurately metered volume Y of the beverage concentrate leaves the appendix through the first valve and subsequently an equal volume enters the appendix from the container through the second valve, the volume X being at least the six-fold
- 25 of the volume Y .

The means responsive to an appropriate stop signal may be connected to the means responsive to an appropriate

start signal in such a way that the start signal may automatically trigger the stop signal when the desired number of exertions is equal to N or a multiple thereof; this will be normally the case. Normally but not
5 necessarily when a multiple of N is chosen this multiple will be an integer, so that a whole number of consumption units is dispensed.

Preferably the metering appendix and the force-exerting means should be constructed so as to tally in
10 such a way that the first can be positioned in an accurately reproducible manner by simply sliding it in the latter. This is e.g. possible by providing the force-exerting device with an abutment, leading the dispensing appendix when it is inserted, against which the dispensing appendix
15 is pressed by the force exerted on said appendix when the apparatus is functioning. As will be shown in more detail in the following, conveniently the metering appendix has an overall cylindrical shape and the force-exerting means is constructed in such a way that the positioning
20 can be accomplished by vertically sliding in.

The volume X of beverage concentrate will range per consumption unit between 2 and 40 cm³, in particular between 2 and 12 cm³, depending inter alia on the kind of beverage.

25 The frequency with which the pulses are given is normally between 1.5 and 50 per second, and will depend on the nature of the concentrate. According as its viscosity

is higher, we prefer lower frequencies.

For coffee and tea concentrates, which may have a very high and highly variable viscosity, but on the other hand must be rapidly dispensed by the machine (as there is often quite
5 a rush on the machines for these popular drinks) we preferably employ frequencies of 5 to 50 pulses per second.

Naturally the metering appendix will preferably be made as compact as possible.

Preferably, metering will be effected with whole pulses,
10 which means that the fraction $X/Y = N$ is an integer. One manner in which this can be achieved will be described hereinafter.

The signal for operating the metering device may be such that all times a pre-determining number of pulses,
15 pre-set and stored in the apparatus, is generated. This pre-determined number may correspond to that required for one consumption unit, but also to that required for a multiple thereof. Detecting and counting means are provided to compare the pre-set and stored number, with the number of
20 pulses. The detecting and counting means will normally include a pulse counter. The means for pre-setting and storing may be manually operable, but other known methods are not excluded.

The signal may, however, also consist of two
25 parts, in the sense that the first part of the signal puts the metering device into operation, and the second part stops

the metering device, so that each time a desired quantity can be metered to suit the wishes of the user. The first part of the signal may, for example, be introduced by pressing a button, while releasing the button introduces the second part of the signal. The volume of a consumption unit can then be varied at will, but there is also the possibility of an adjustment at which a whole number of consumption units for a random volume is dispensed. For this purpose the apparatus may be provided, for example, with three buttons each of which serves for one of the functions just described.

Preferably, volume Y is adjustable, which may be effected by varying the intensity of the pulses, i.e. the portion of the volume between the two valves of the metering appendix which is expelled during each pulse. The metered volume of X can be varied by varying Y as just indicated, but also by varying the number of pulses. Counting can be easily accomplished according to electronic methods and devices well known in the art. One example is more specifically shown in Fig. 4 and discussed below (page 19).

For good practicability, it is of importance that the dispensing of a normal consumption unit should not take too long. What can be tolerated depends on the nature of the product. For coffee and tea concentrates, for example, the above parameters will preferably be so selected that the dispensing takes one to two seconds per consumption unit.

The variation in volume between the two valves of the metering appendix, as referred to hereinbefore, can be effected by exerting a force (preferably pressure) transversely to the direction of the flow of extract.

5 However, the exertion of force (preferably pressure) in the direction of the flow of extract current is also possible.

The exertion of force for generating the pulses can be effected by mechanical interaction between a force exerting
10 system fixedly connected to the body of the beverage vending machine, and the elastic portion of the metering appendix.

However, electromagnetic interaction is also possible when a magnet (e.g. an electromagnet) is provided in the
15 beverage vending machine and the metering appendix is provided with magnetizable or magnetized material.

Furthermore, a mechanical interaction can be introduced by an electromagnetic one, e.g. in the manner mentioned hereinafter as a "third and an eleventh"
20 possibility.

It may be of importance, in particular when electromagnetic interaction is used for generating the pulses, to give the pulses a well-defined magnitude by means of fixed points ("stops").

25 It is understandable that the characteristics of the resilient elastic material on which forces are exerted by the pulses, and the characteristics of the valves must

satisfy certain requirements and be attuned to each other to produce as accurate metering as possible. The elastic material should preferably have such a resiliency that at the moment when a next pulse begins, it has fully resumed its original shape.

In connection with the above, it is of importance that the number of pulses per second should not be taken too large. The lower valve must not have an unduly low sensitivity to prevent leakage - in particular during handling of the disposable container. Preferably the sensitivity should be between 40 and 500 millibars, and more specifically between 250 and 300 millibar.

The upper valve must be able to open quite easily, in most cases the resiliency of the elastic material of the metering appendix must be sufficient for the purpose. Preferably its responsiveness is between 0.1 - 30 millibars, more specifically between 0.5 and 4 millibar.

The disposable container may be both rigid and flexible, i.e. collapsible when emptied. In the first case, when used for self-preserving extract, the container may be provided at the top with a small aperture sealed with a tape that can be stripped off.

In a preferred embodiment of the invention, the resilient elastic material is situated between the two valves.

A practical embodiment is that in which the metering appendix has a substantially cylindrical shape, in particular a tubular shape.

Very suitable for a metering appendix is, for

example, a tube of polyester elastomer (such as "Arnitel" of Akzo and "Hytrel" of Dupont) of sufficient "hardness" and "wall thickness". These materials are also very suitable, for that matter, for the elastic portion of the metering appendix if it has a different shape from that of a tube.

Conveniently an elastomer tube of $\frac{1}{2}$ - 3 mm wall thickness and a hardness of 20-80 shore D may be used, and preferably with a wall thickness of 1 - 2 mm and a hardness of 30 - 60 shore D.

The metering device according to the invention is of particular importance in the case of highly-concentrated extracts which may exhibit variable viscosities, for example, owing to temperature fluctuations or on standing.

This is the case, for example, with concentrated coffee extract and concentrated tea extract. To these last, gum-like substances must be added to prevent sedimentation ("creaming").

These differences in viscosity may also be the result of process variation during production, variations in raw materials and/or temperature fluctuations when the product is stored without, or with insufficient temperature control. Besides, in the case of fruit juice concentrates, variations in the content of pulp in the concentrate may cause variations in flow characteristics.

A tube-shaped metering appendix may suitably be used in co-operation with a rotary mechanism provided with means for pulsatingly impressing the hose in transverse direction.

5 The invention will now be described further, by way of example only, with reference to the accompanying drawings, in which:

10 Fig. 1 is a perspective view of a container with metering appendix according to the present invention, and showing the mechanism for applying the pulses;

 Fig. 2 is a view of the pulsing mechanism in a direction perpendicular to the longitudinal axis;

15 Fig. 3 is a perspective view of the pulsing mechanism (without motor, reduction gearbox and frame) in somewhat greater detail than is apparent from Fig. 1;

 Fig. 4 is a block diagram of the electronic circuitry for operating the pulsing mechanism;

20 Fig. 5 is a perspective view of an embodiment alternative to that of the Figures 1-3 for applying the pulses in a mechanical way;

25 Fig. 6 is a lengthwise cross section of an embodiment in which mechanical means applying pulses to the metering appendix are magnetically actuated; a metering appendix with special valve construction being also shown; and

 Fig. 7 is a cross-section according to VII-VII in Fig. 6.

Referring to the drawings, a flexible container is shown dotted at 1 within a cardboard packing box 2 in Fig. 1. Shown at 3 is a tube-like metering appendix, which is sealed to the flexible container by means of a transparent nipple 4 of synthetic plastic material. 5
Adaptor 4 has a narrower portion 5 (see Fig. 2) around which a body 6 of synthetic plastic material is fastened by means of a snap connection. Clamp fitted in body 6 is a rubber beak valve 7. A piece of polyester elastomer 10 tube 8, 108 mm long and having a wall thickness of 1.35 mm (type Arnitel EM 400; shore D hardness 40) is clamp fitted around body 6 at the top. At its bottom end, this piece of hose is clamp fitted around a nipple 9 of synthetic plastic material, in which a mushroom-shaped 15 insert 10 of silicone rubber is clamped by means of radial ribs 11. The bottom aperture of nipple 9 is closed by the "hat" of the mushroom-shaped insert 10. Parts 9 and 10 co-operate as a non-return valve, that is to say, when a pressure prevails in the metering appendix, 20 the "hat" is deflected outwards, and concentrate issues from nipple 9.

Hose 18 has a "backing" in the form of a metal "bed" 14. The part 14 can be "lined" with a flaccid elastic tube (not shown) which separates the 25 dosing tube from the force-exerting means. This prevents contamination of the force exerting means by beverage concentrate, if by careless handling some spillage of concentrate might occur.

Rollers 15 are mounted for free rotation on shafts 16, secured to a partially hollow body 17. This body 17 is connected by means of a flange 26 to the output shaft of reduction gear box 19, the input shaft of which is
5 connected to a motor 18, the arrangement being such that the body 17 can be rotated. The output shaft of the gear box rotates at a speed, for example, of 180 rpm. When body 17 is rotated tube 8 is then given six pulses per second. The number of pulses per second, and hence
10 the quantity of each dose can be varied by varying the voltage when motor 18 is of the kind whose speed depends on the voltage applied.

It is also possible to vary the spacing of the rollers, whereby the intensity of each pulse (i.e. the
15 extent to which the hose is depressed during each pulse) and hence the volume dosed during each pulse is varied.

Shafts 16 of rollers 15 are mounted in inserts 20 and 20' in body 17. Insert 20 is provided with internal, left-hand screw-thread, insert 20' with right-hand internal screw-thread. The inserts are interconnected
20 by means of a threaded spindle (not shown), one of the ends of which is shown at 21. This threaded spindle is provided at the region where it cooperates with insert 20 with external left-hand screw-thread, and at the
25 region where it cooperates with insert 20' with external right-hand screw-thread. The spindle is positioned by means of a block in which it is freely rotatable. The outside of this block, secured with two screws, is shown at 22.

In order that, at all times, a whole number of pulses is administered, and to ensure that upon termination of a dispensing step the rollers 15 are free from hose 8, two holes 23 are provided in the hollow part of body 17, which cooperate with a photo-electric interruptor 24. One leg of 24 is provided with a light source, the other with a photocell (shown in Fig. 4). A suitable interruptor is TKF.SF. CNY. 37 of AEG/Telefunken. Upon the passage of one of the holes 23, the interruptor generates an electrical signal, which can be used to count the number of pulses given, and when the desired number has been reached to stop the motor. Normally the stopping of the motor requires some time, and therefore the holes will be somewhat off-set relative to the rollers, so that these can move through a certain braking distance after the stop signal. The stop signal can best be given by short-circuiting the motor (as a consequence the braking distance is always equal). By all this it can be achieved that the rollers are always in a correct stationary position.

Also secured to frame 25 is a device 27 for signalling when the container is empty. For that purpose the device comprises a photo-electric interruptor (not shown). As indicated hereinbefore, nipple 4 is transparent, so that the presence or absence of somewhat light-absorbing liquids within the nipple can be detected.

The apparatus as described can be operated, by way

of example, in accordance with the block diagram illustrated in Fig. 4.

The motor is indicated at 18. Disc 17 with holes 23 therein is secured to the output shaft of the motor. A
5 light transmitter 41 and receiver 40 are disposed in the photo-electric interruptor 24 in such a manner relative to each other that upon rotation of the shaft of motor 18 the light path between transmitter 41 and receiver 40 is open during the passage of a hole 23. As a result, upon
10 each passage of a hole an electrical pulse is given to the pre-settable electrical counter 47. The counter is capable of increasing its position by one each time a pulse is received by receiver 40. Counter 47 can count from 0 to P. When the counter has the position P no
15 signal is generated. When counter 47 has a position of from 0 to P-1, the counter gives a signal to relay 44. If the relay is energized, switch 45 is put into the position in which via contacts r and s, the adjustable voltage of the source of voltage 46 causes the motor
20 to run. If relay 45 drops out, the voltage from 46 is turned off, and the motor is shorted via contacts t and r.

The apparatus is provided with switches 48, 49 and 50, operated for example by press-buttons. Operation of
25 one of the switches 48, 49, 50 can cause the motor to function in three different manners.

When switch 50 is operated, the counter is set in

a position p. The counter receives an output signal,
and the motor starts to run. The pulses from photo-
receiver 40 increase the position of the counter by
one at the time. When the position P is reached, the
5 output signal drops out, and the motor stops through
short-circuiting in the manner described. The input
PSI of counter 47 has been made so that operation
of switch 50 results in only one pre-set of the counter.
Holding the button for switch 50 for a longer period
10 of time does not affect the position of the counter any
further.

When the button for switch 49 is pressed, the
counter is pre-set in a position P. The counter receives
an output signal and the motor starts running. The
15 pulses from 40 increase the position of the counter by
one at the time. When the counter has reached the
position P-1 and switch 49 is still on, the next pulse
will pre-set the counter to p.

When switch 49 is off the counter can reach the
20 position P, and the motor stops. When switch 48 is operated
the counter is pre-set in the position P-1. The counter
receives an output signal and the motor starts to run.
So long as switch 48 is on, counter 47 remains pre-set
in position P-1. When switch 48 is off, the pulses can
25 increase the position of the counter. The first pulse
arising after the button for switch 49 has been released
will put the counter into position P, and the motor
stops.

The adjustable pre-set of counter 47 can be realized in various known manners by using different counters having a fixed pre-set, or a counter having several pre-set inputs which can be operated by means of a switch.

In addition to the system described in detail above, there are a large number of other possibilities for dispensing concentrate in accordance with the present invention. A number of examples will be briefly described hereinafter.

As a second possibility, the metering appendix - made of tubular elastic material - with the two valves is placed in the vending machine between two plates, at least one of which is movable at right angles to the longitudinal direction of the hose. The plate(s) can be moved in a pulsating manner, whereby a portion of the hose is emptied. The plates can be driven, for example, by means of a motor with an eccentric. The intensity of the pulse can be varried either by varying the size of the plates, or the depth through which the tube is impressed.

A third possibility is the following: a tube-like metering appendix as described is placed in a pipe. The pipe has a hole of approximately 6 mm in diameter, through which a pin can be moved at right angles to the tube in a pulsating manner, thereby dispensing concentrate. The pin may be placed, for example, in the core of an

electromagnet, which when energized, causes the pin to move towards the tube, impressing it.

According to a fourth possibility, a circular symmetric double-walled body is placed around a tube-like metering appendix, the outside of which body is rigid, and the inside being made of elastic material. The space between the two walls is filled with a magnetizable powder which, when not in a magnetic field, behaves as a fluid. A coil secured around the body will magnetize the powder when energized, thereby effecting a constriction of the metering tube. The metered volume can be varied by varying the frequency of energizing the coil.

According to a fifth possibility, the tubular appendix is surrounded by a body which can be opened and closed in the way of an iris diaphragm, driven by a motor. Adjustment is possible by varying the degree of closing or the frequency.

According to a sixth possibility, the tubular metering portion is provided at the bottom with some projections which fall into recesses in the vending machine. These recesses are secured to a body which, driven by a motor, can be rotated clockwise and counter-clockwise. As a result the hose is twisted in pulsating manner, whereby extract is dispensed.

According to a seventh possibility, the metering appendix is not a tube, but a plastic (rigid) chamber with an elastic membrane on one side. Naturally this chamber

is closed at the top and bottom by means of a valve. Secured to the membrane is a flange which, when the metering appendix is placed in the vending machine, falls into a holder, which can be moved in a pulsating manner in a direction perpendicular to the above membrane.

According to an eighth possibility, a piece of soft iron is fixedly secured to the elastic membrane as just described, which, when installed in the vending machine, co-operates there with an electromagnet. Energizing and de-energizing the electromagnet produces a pulsating reduction in volume in the chamber between the two valves and hence concentrate is dispensed in a pulsating manner. The piece of soft iron can be replaced by a permanent magnet, which makes it possible, using an alternating magnetic field, which may be produced by applying AC voltage to the electromagnet, to both increase and decrease the volume in the chamber without substantially depending on the resiliency of the material of the membrane.

In a ninth possibility, the space between the two valves is a cylindrical chamber with rigid top and bottom. The wall of the cylinder is either a gas-filled circular ring, or such a ring of foamed synthetic plastics material with closed cells. Fixedly connected to this space is a soft iron ring which when placed in the vending machine cooperates with an electromagnet which produces an alternating magnetic field. This compresses the ring, whereby the volume between the two valves is decreased in

in a pulsating manner.

A tenth embodiment according to the invention is represented in Fig. 5 and discussed in detail below.

In this embodiment pulses are given by alternating
5 pressure transversely to the axis of a metering appendix in the shape of a tube.

The mechanism for administering the pulses is situated in a housing (which we will call "mantle") from which the external contours are given in thin lines 51.

10 The mantle comprises a bottom section 52, a cylindrical enclosure ("wall") 53, and two "top" sections 54 and 55. In the sections 52, 54 and 55, the bearings of the several mechanisms, which will be presently described, are situated.

15 The top sections 54 and 55, as well as the bottom section 52 are provided with holes (68 in section 55) for inserting the metering appendix. The holes are partly represented by dotted lines. Provision is also made for a "backing" with "lining", 69, the same as shown in
20 Fig. 2 by 14 and discussed in describing this figure 2. For the sake of clarity, this device is not shown in Fig. 5 at issue.

A small motor situated within the mantle serves for actuating the pulse administering mechanism. The
25 motor (e.g. the firm Bevaugé, type M28xV20) in itself is not shown in Fig. 5, again for reasons of clarity. The top of the axle of the motor is provided with a toothed wheel 56, cooperating with the toothed wheel 57.

On the axle of 57 is provided a toothed wheel 58 (shown in dotted lines), which in its turn cooperates with the toothed wheel 59. The axle 60 of 59 is provided with pinion 61, holding the excenter 62.

5 A two pronged lever 63 is rotatable around the axle 64, with bearings in the housing 65, which is attached to the bottom section 52 and the top section 54 of the mantle 51.

By actuating the motor, the excenter 62 will make
10 a to and fro movement in a horizontal plane.

The excenter 62 cooperates with the one arm 66 of the lever 63. By the to and fro movement of this arm 66 the other arm 67 will also make a to and fro movement in the horizontal plane, thereby providing the pulses to
15 the metering appendix.

The housing 65 is partly cut open to show the two pronged lever 63. The top and the bottom of the housing 65 are provided respectively with the pinions 70 and 71. This housing can be rotated around the axis 72. For the
20 purpose of this rotation the bottom of the housing 65 is partly provided with toothing 73, cooperating with the toothed wheel 74, attached to the axle 75. This axle 75 has its bearings in the bottom section 52 and the top sections 54 and 55.

25 The axle 75 is provided with a slot 76, enabling it to being turned by external interaction. By turning this axle 75 the housing 65 will also be turned around the axis 72. At its inside in the top the housing 65 is

provided with a screw (not shown) through the top section 54 of the mantle 51. The position of the housing can be fixed by this screw. Before turning the axle 75 this screw has to be unlocked. After turning 75, the screw
5 is locked again.

As the axle 64 is eccentric to the axis 72 around which the housing 65 is turned by turning the axle 75 (the toothed wheel 74 cooperating with the toothing 73), it is possible to adjust the depth at
10 which the dosing appendices is intended by each pulse administered by the arm 67 of the lever 63. As mentioned in discussing the embodiment of the invention represented by Fig. 1, the number of pulses have to be counted and preferably the motor has to be stopped in a position
15 whereby the arm 67 of the lever 63 is free from the metering appendix. This is reached by an arrangement as follows.

On the axle 60 there is attached a toothed wheel 77 (shown in part just below the toothed wheel 59), which
20 cooperates with the toothed wheel 78. This wheel 78 is provided with an axle 79, bearing a plate 80 with a rim 81. This rim 81 is provided with a sleeve 82. The sleeve cooperates with an opto-coupler 83-84. The manner of functioning is as described in discussing the figures
25 3 and 4. With the opto-coupler 85-86 as situated in the topplate 55 at opposite sides of the hole 68 for the metering appendix, a signal can be created when the container with beverage concentrate is empty.

An eleventh embodiment according to the invention is represented in Figures 6 and 7 and discussed in detail below. This embodiment comprises an electromagnet actuating a metal spring, which in its turn exerts a force on the metering appendix for creating the pulses. Also in Fig. 6 an alternative for the metering appendix of Fig. 2 is shown in detail. Fig. 6 is a longitudinal cross-section and Fig. 7 is a cross-section along VII-VII in Fig. 6.

10 An iron housing is shown at 87, with an outer wall 88, an inner wall 89 and a bottom plate 90. A coil is shown at 92, with a brass cover 91. A circular iron core plate 93 is attached to two springs 94 and 95. The opposite ends of the springs are attached (at 15 96 and 97 respectively) to the bottom plate 90 of the housing. The outer wall 88 of the housing is sealed to a plastic top plate 98. This top plate has two holes 99 and 100, corresponding with holes in the core plate 93. Each hole in the core plate is threaded, such as to cooperate with adjusting screws 101 and 102. 20 With these screws the "strike" of the core plate 93 can be adjusted, such as to adjust the depth to which the springs 94 and 95 are pressed in the metering appendix each time the coil 92 is energized.

25 The metering appendix 103 is provided with an upper valve 104 and a lower valve 105. The upper valve consists of a thin-walled hollow plastic sphere 106 filled with air, cooperating with the valve seal 107. When the appendix

103 is filled with air the hollow sphere 106 may be supported by the support 115. The lower valve 105 comprises a valve body 108, cooperating with an umbrella shaped silicon insert 109. The valve body 108 is provided with
5 a central hole to fix the silicon insert and four holes for the beverage extract to be fed out.

The metering appendix 103 according to this embodiment of the invention has special advantages when a flexible container is used for the beverage
10 concentrate. In that case it will be advantageously folded against the body of the container and transported (for coffee extract in frozen condition) while the appendix still contains air (or inert gas). In unpacking, the appendix is brought in the right vertical position. Air
15 will escape to the container through the plastic tube 110, while concentrate will enter the metering appendix through the plastic tube 111. The hollow sphere 106 having a much lower specific gravity than the beverage, it will be pressed against the valve seat 107. The sensitivity
20 of this kind of upper valve is around 1 millibar with a cross section dimension of the metering appendix of around 20 mm.

Between the springs 94 and 95 and the metering appendix a hose of thin (0.5 mm) elastic material
25 (e.g. polyurethane-plastic) 112 is positioned such as to avoid any contamination of the magnetic-mechanical section of the force exerting device by beverage concentrate

which by accident might be spilled. At 113 and 114 an optocoupler is shown to signal when the container is empty.

5 The invention naturally also relates to the methods underlying the apparatuses according to the invention as described above.

Preferred parameters for the various kinds of beverage concentrates are listed in the following table.

	x	N	Pulses per second
10 Tea	2 - 4	6 - 100	2 - 50
Coffee	4 - 12	6 - 100	2 - 50
Chocolate	20 - 40	15 - 100	1.5 - 10
Fruit juices	20 - 40	15 - 100	1.5 - 10
Syrups	20 - 40	15 - 200	3 - 20
15 Beer	20 - 40	10 - 200	2 - 50

The invention provides also the disposable container mentioned above, per se, whereby the first outwardly opening non-return valve has a sensitivity between 40 and 500 millibar, preferably between 250 and 300 millibar, and the second inwardly opening non-return valve of the dispensing appendix a sensitivity between 0.1 and 30 millibar, preferably between 2 and 4 millibar.

20 More specifically the invention provides a disposable container for storing and transporting beverage concentrate and for dispensing increments of the concentrate
25 when installed in a beverage dispensing unit according to

the invention, said container comprising a reservoir for beverage concentrate, a dispensing appendix having one end permanently connected to said reservoir and being in communication with said reservoir via a non-return valve with a sensitivity of 0.1 - 30 millibar, opening
5 into said dispensing appendix, said dispensing appendix having an opposite free dispensing end, formed by an outwardly opening, non-return valve, with a sensitivity of 40 - 500 millibar, which has a normally closed
10 dispensing outlet, and said dispensing appendix being at least partly resiliently flexible and thereby adapted to be squeezed by a pulsating squeezing device in a dispensing machine whereupon a required number of increments of beverage concentrate will be dispensed
15 from said container through said dispensing outlet.

Preferably, the sensitivity of the first non-return valve of the disposable container opening into said dispensing appendix is 0.5 - 4 millibar, and the sensitivity of the second outward opening non-return
20 valve is 250 - 300 millibar.

CLAIMS

1. Method for automatic metering of a beverage concentrate in a beverage dispensing or vending machine comprising connecting a reservoir containing the beverage concentrate to the "passive" section of a diaphragm pump and bringing this section into automatic co-operation with the force exerting section of said pump in response to an appropriate signal, said force exerting section being integral with the body of said dispensing or vending machine.
2. Method according to claim 1 for automatically metering out a consumption unit or a multiple thereof of a beverage concentrate, particularly one of high and variable viscosity in a beverage dispensing or vending machine, said consumption unit having a volume X or a multiple thereof, whereby the metering is accomplished from a reservoir forming a disposable unit with a metering appendix, said metering appendix co-operating with force-exerting means integral with the body of the beverage dispensing or vending machine, said force-exerting means being shaped in such a way as to tally with and receive said metering appendix by simple insertion without disassemblage of said force-exerting means or distortion of said metering appendix, comprising at an appropriate start signal automatically and pulsat-

- ingly engaging said metering appendix by said force-exerting means, such as to meter out the beverage concentrate in a series of consecutive pulses, each pulse corresponding with the metering out of a volume Y, and stopping at an appropriate stop signal, when the number of pulses has reached a number N, or a multiple thereof, said number N corresponding to the desired volume X of beverage concentrate, N being equal to $\frac{X}{Y}$ and at least six.
3. Apparatus for the automatic dosing of a beverage concentrate when installed in a beverage dispensing or vending machine comprising a diaphragm pump, the passive section of which is connected to a reservoir for the beverage concentrate, the force exerting section of said pump being integral with the body of the dispensing or vending machine.
4. Apparatus according to claim 3, whereby the characteristics of the diaphragm pump and the intensity and frequency of the pumping pulses of said diaphragm pump are geared to each other in such a way that in between two of said pumping pulses said diaphragm is fully restored to the position before the start of the first of said two pumping pulses.
5. Apparatus according to claim 3 or 4, whereby said force exerting section of the diaphragm pump is shaped in such a way as to tally with and receive said passive section by simple insertion without disassemblage of said

force exerting section or distortion of said passive section, and said passive section is integral with the reservoir for the beverage concentrate, these two forming together a disposable unit.

5 6. Apparatus for accurately metering out a consumption unit or multiple thereof of beverage concentrate, in particular one of high and variable viscosity in a beverage dispensing or vending machine, said consumption unit having a volume X, comprising in operative co-operation:

10 - a disposable container comprising a reservoir containing the beverage concentrate and integral with the "passive" section of a diaphragm pump,

15 - means responsive to an appropriate signal for automatically energizing the force-exerting section of said diaphragm pump,

20 - said force-exerting section of said diaphragm pump being integral with the body of the beverage dispensing or vending machine and being shaped in such a way as to tally with and receive said passive section of said diaphragm pump by simple insertion without disassemblage of said force-exerting section or distortion of said passive section, and

25 - means for de-energizing the force-exerting section of said diaphragm pump when the volume X respectively a multiple thereof has been reached,

7. Apparatus for accurately metering out a consumption unit or multiple thereof of beverage concentrate, in

particular one of high and variable viscosity when
installed in a beverage dispensing or vending machine,
said consumption unit having a volume X and being
incrementally adjustable by increments of volume Y,
5 comprising in operative co-operation:

- a disposable container consisting of a reservoir with
beverage concentrate, integral with a metering appendix
at least partially of resilient elastic material, said
appendix being provided with a first non-return valve
10 opening to the outside, and a second non-return valve
opening to the inside,

- force-exerting means responsive to an appropriate start
signal for automatically exerting a pulsating force on
the resilient portion of the metering appendix, such as
15 to alternately decrease and restore the volume between
the two valves, while these continue to be in open
communication with each other, said force-exerting
means being integral with the body of said dispensing
or vending machine and being shaped in such a way as to
20 tally with and receive said metering appendix by simple
insertion without disassemblage of said force-exerting
means or distortion of said metering appendix,

- means for counting the number of exertions of said
force exerting means, and

25 - means, responsive to an appropriate stop signal for
stopping the dispensing when the count is equal to a
desired number N, respectively a multiple thereof, while

$$N = \frac{X}{Y},$$

the arrangement being such that on each pulse an accurately metered volume Y of the beverage concentrate leaves the appendix through the first valve and subsequently an equal volume enters said appendix from the container through the second valve, the volume X being at least six times the volume Y.

8. Apparatus as claimed in claim 6 or 7, adapted to dispense 2 - 40 cm³ beverage concentrate per consumption unit.

9. Apparatus as claimed in claim 8 for dispensing coffee and tea concentrate, adapted to dispense 2 - 12 cm³ concentrate per consumption unit.

10. Apparatus as claimed in any one of the claims 6 to 9, adapted to produce 1.5 - 50 pulses per second.

11. Apparatus as claimed in claim 10 for dispensing coffee and tea concentrate, adapted to produce 5 to 50 pulses per second.

12. Apparatus as claimed in any one of the claims 6 to 11, provided with means by virtue of which the number of pulses produced is always an integer.

13. Apparatus as claimed in any one of the claims 6 to 12, characterized by means for forming three alternative or sets of signals, being one in which concentrate is dispensed for one consumption unit, one in which concentrate is dispensed for a whole number of consumption units, and one in which the volume of concentrate metered out can be varied at will.

14. Apparatus as claimed in any one of the claims 6 to 13, provided with means for adjusting the intensity of the pulses.

15. Apparatus as claimed in any one of the claims 6 to 14, provided with means for adjusting the number of pulses produced per second.

16. Apparatus as claimed in any one of the preceding claims 6 to 12, provided with means for adjusting the number of pulses produced per consumption unit.

17. Apparatus as claimed in any one of the claims 5 to 16, adapted to dispense beverage concentrate for one consumption unit in a period of time ranging from 1 to 7 seconds.

18. Apparatus as claimed in claim 17, for dispensing coffee concentrate and tea concentrate, adapted to dispense the concentrate in a period of time of 1-2 seconds.

19. Apparatus as claimed in any one of the claims 6 to 18, including means for alternately changing the volume of the dosing appendix at each pulse by exerting a force perpendicular to the extract stream.

20. Apparatus as claimed in any one of the claims 6 to 18, including means for effecting the alternating change in volume at each pulse by exerting a force in the direction of the extract stream.

21. Apparatus as claimed in any one of the claims 6 to 20, including means for a mechanical interaction between a force exerting system, integral with the vending

machine, and the elastic portion of the metering appendix.

22. Apparatus as claimed in any one of claims 6 to 20,
including means for an electromagnetic interaction between
an electromagnetic force exerting system, integral with
5 the body of the dispensing or vending machine, and a
magnetizable or magnetic system integral with the elastic
portion of the metering appendix.

23. Apparatus as claimed in any one of the claims 6 to
22, characterized in that the responsiveness of the
10 valve of the metering appendix opening to the outside
ranges between 400 and 550 millibar, preferably between
250 and 300 millibar and the responsiveness of the
valve opening to the inside ranges between 0.1 and 4.0
millibar, preferably between 2 and 4 millibar.

15 24. Apparatus as claimed in any one of the claims 6
to 23, characterized in that the resilient elastic portion
of the metering appendix is situated between the two
valves.

25. Apparatus as claimed in any one of the claims 6
20 to 24 for self-preserving extracts, characterized in
that the reservoir of the disposable container is rigid
and has an aperture that can be sealed by means of a tape
that can be stripped off.

26. Apparatus as claimed in any one of the claims 6 to
25 24 characterized in that reservoir of the disposable
container is flexible, i.e. collapses when emptied.

27. Apparatus as claimed in any one of the claims 6
to 26, characterized in that the metering appendix has

a substantially cylindrical shape.

28. Apparatus as claimed in claim 27, characterized in that the metering appendix is shaped as a tube.

29. Apparatus as claimed in any one of the claims
5 6-28, characterized in that the resilient elastic portion of the metering appendix is made of polyester elastomer of suitable hardness and wall thickness.

30. Apparatus as claimed in claim 27 or 29, including a rotary mechanism with means for depressing the metering
10 tube in a transverse direction in a pulsating manner.

31. A disposable container for storing and transporting beverage concentrate and for dispensing increments of the concentrate when installed in a beverage dispensing unit according to one of the claims 5-31, said container
15 comprising a reservoir for beverage concentrate, a metering appendix having one end permanently connected to said reservoir and being in communication with said reservoir via a non-return valve with a sensitivity of 0.1 - 30 millibar, opening into said metering appendix, said
20 dispensing appendix having an opposite free dispensing end, formed by an outwardly opening, non-return valve with a sensitivity of 40 - 500 millibar, which has a normally closed dispensing outlet, and said metering appendix being at least partly resiliently flexible
25 and thereby adapted to be squeezed by a pulsating squeezing device in a dispensing machine whereupon a required number of increments of beverage concentrate will be metered out

of said container through said metering outlet.

32. A disposable container according to claim 31, wherein the sensitivity of the non-return valve opening into said metering appendix is 0.5 - 4 millibar, and the sensitivity
5 of the outwardly opening non-return valve is 250 - 300 millibar.

33. A disposable container according to claim 31 or 32 the resiliently flexible part of the metering appendix being of an elastomer of convenient hardness and thickness.

10 34. A disposable container according to any one of the claims 31-33 whereby the metering appendix has the shape of a tube.

35. Metering appendix, comprising the passive section of a diaphragm pump, for dispensing increments of beverage
15 concentrate when installed in a beverage dispensing or vending machine, whereby the diaphragm is an elastomer tube, with a wall thickness of $\frac{1}{2}$ - 3 mm and a shore D hardness of 20 - 80.

36. Metering appendix according to claim 35, whereby
20 the wall thickness is 1 - 2 mm and the shore D hardness is 30 - 60.

37. Metering appendix according to claim 35 or 36, whereby the non-return valve opening into said dispensing metering has a sensitivity of 0.1 - 30 millibar and the
25 outwardly opening non-return valve has a sensitivity of 40 - 500 millibar.

38. Metering appendix according to claim 37, whereby the non-return valve opening in to said metering appendix has a sensitivity of 0.5 - 4 millibar and the outwardly

opening non-return valve has a sensitivity of 250 -
300 millibar.

39. Apparatus as in any one of the claims 6-30,
including means for detecting and counting the number of
5 exertions of said force, means for manually presetting
and storing said number N or multiple thereof and means for
comparing said manual preset number and the number of
exertions to produce the appropriate stop signal.

40. Apparatus as in claim 39, wherein said detecting
10 and counting means includes a pulse counter.

41. Apparatus as in claim 39, wherein said force
exerting means includes a rotary member and said detecting
and counting means for detecting the rotations of said
member to produce a train of pulses includes means for
15 counting said pulses.

42. Apparatus as in claim 41, wherein said means for
setting includes switch means for setting any of a
plurality of numbers.

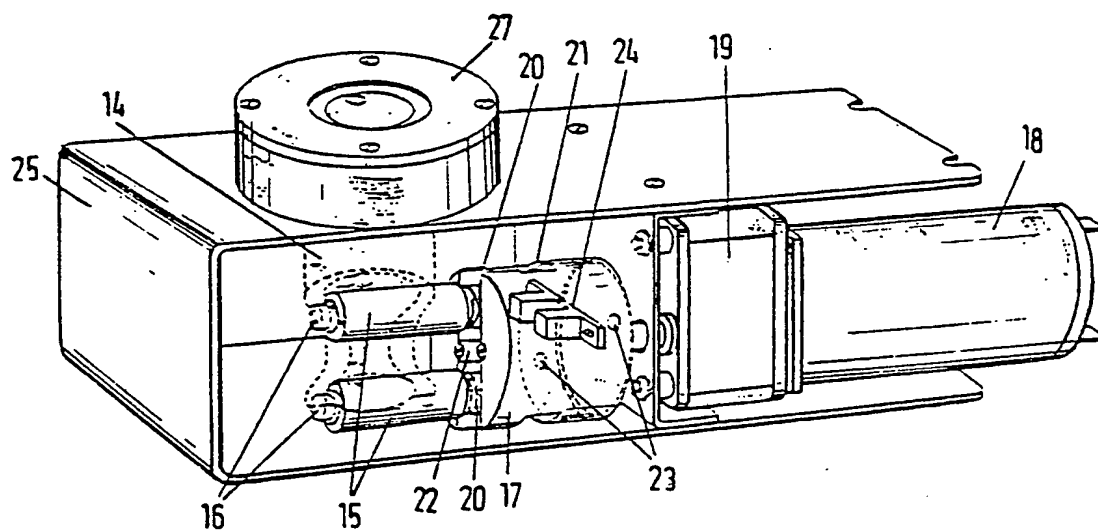
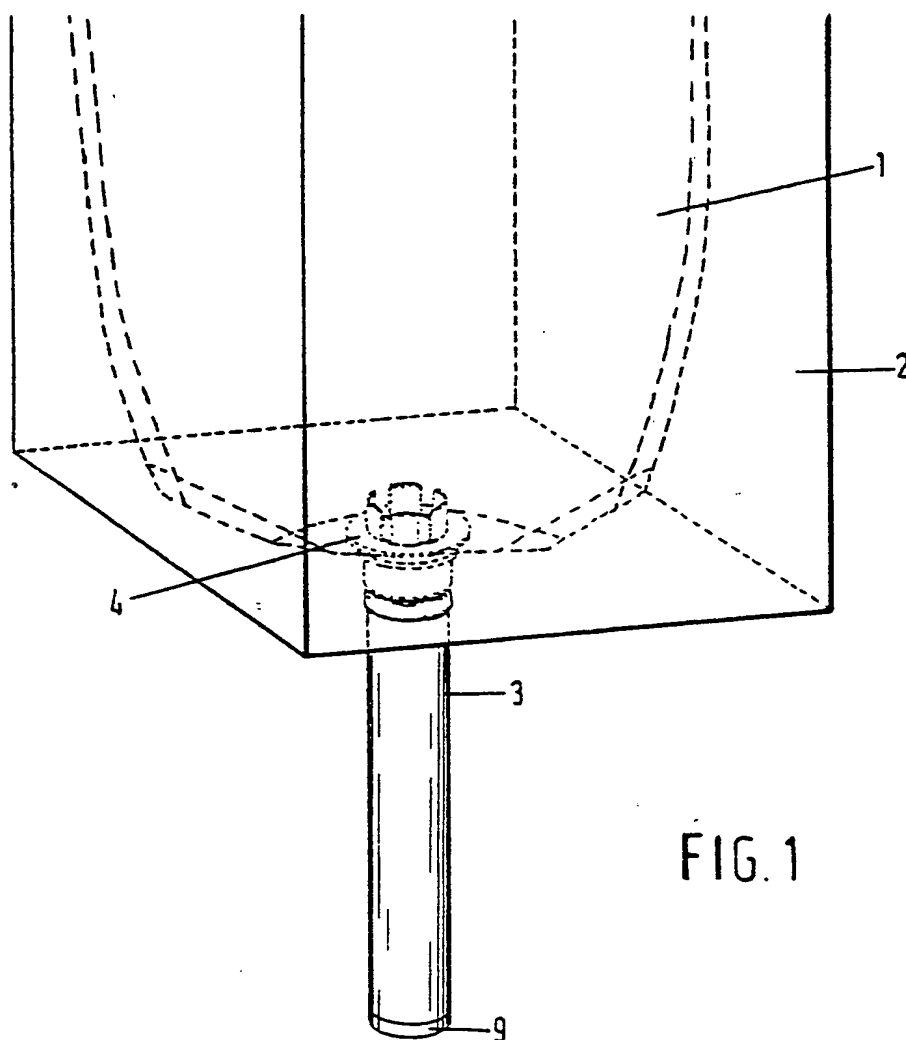
43. Apparatus as in claim 6, including means for producing
20 said appropriate start and stop signals.

44. Apparatus as in claim 6, wherein said decreasing
means includes a rotary member and at least one roller
mounted thereon for pulsatingly compressing said elastic
portion as said rotary member is rotated.

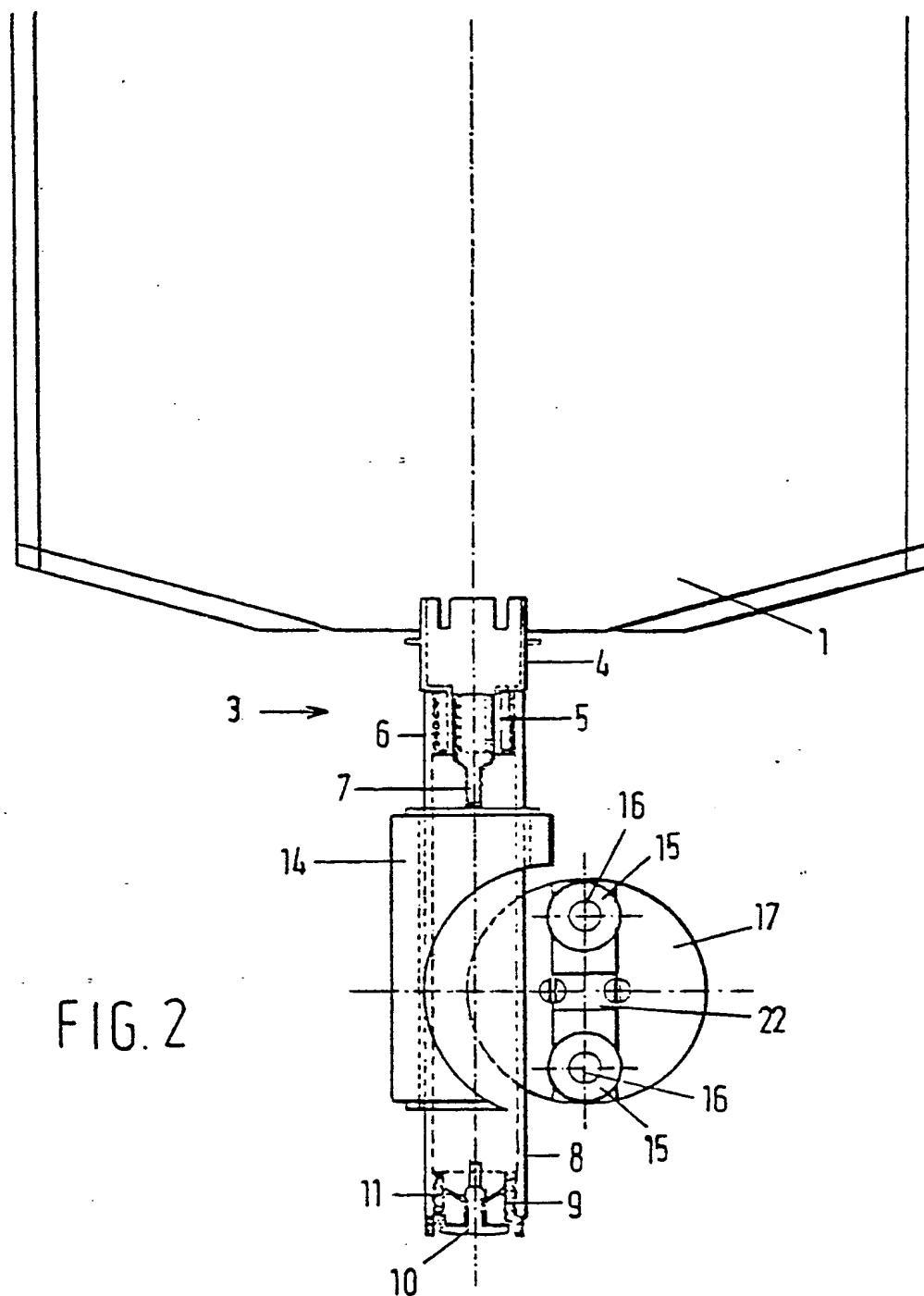
25 45. A method for the automatic metering of a beverage
concentrate, substantially as hereinbefore described, with
reference to the accompanying drawings.

46. Apparatus for the automatic metering out a beverage concentrate, substantially as hereinbefore described, with reference to and as illustrated in the accompanying drawings.

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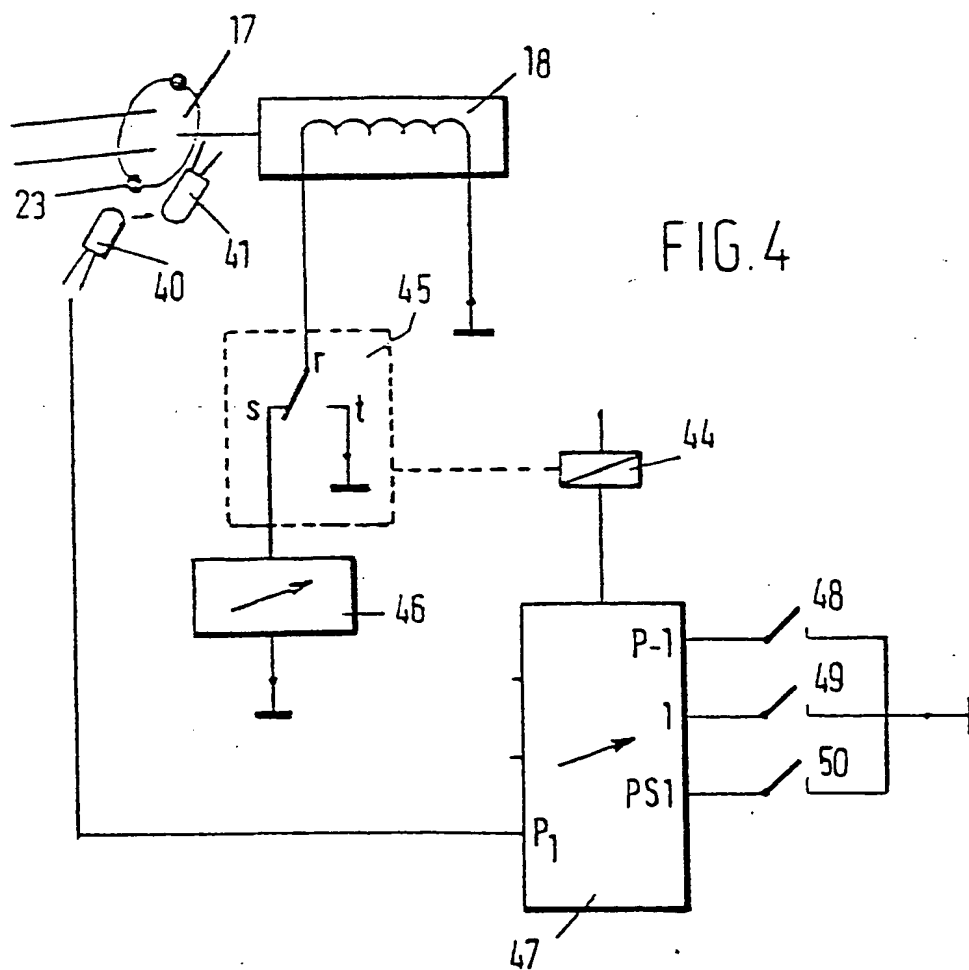
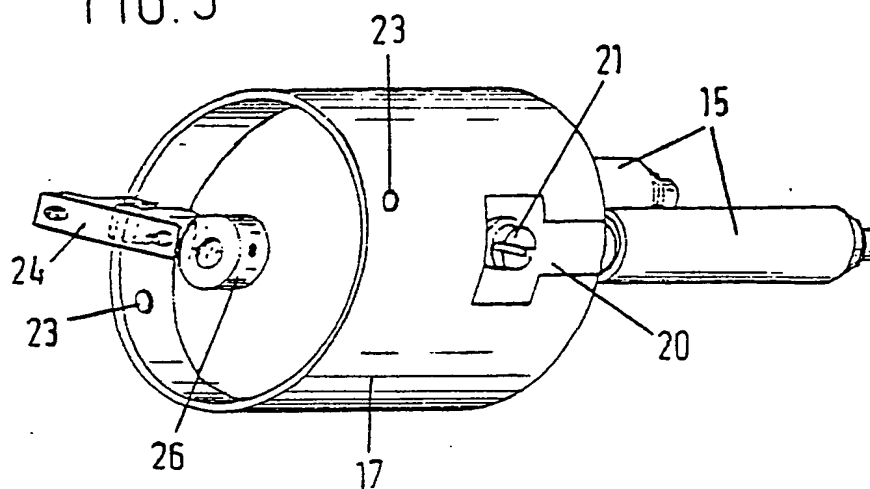


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FIG. 3



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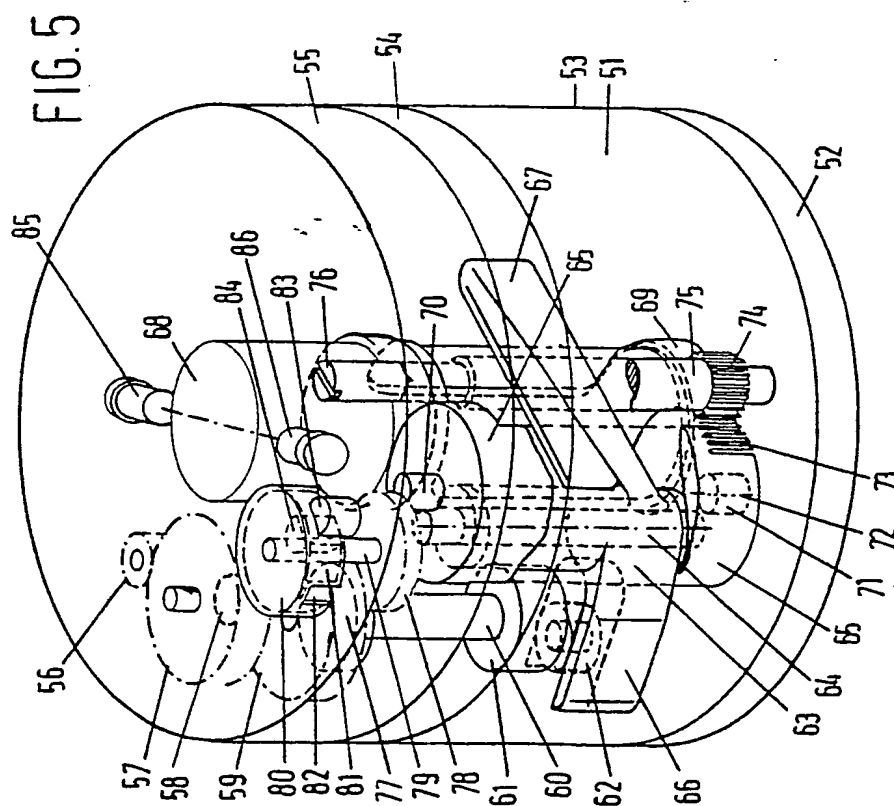
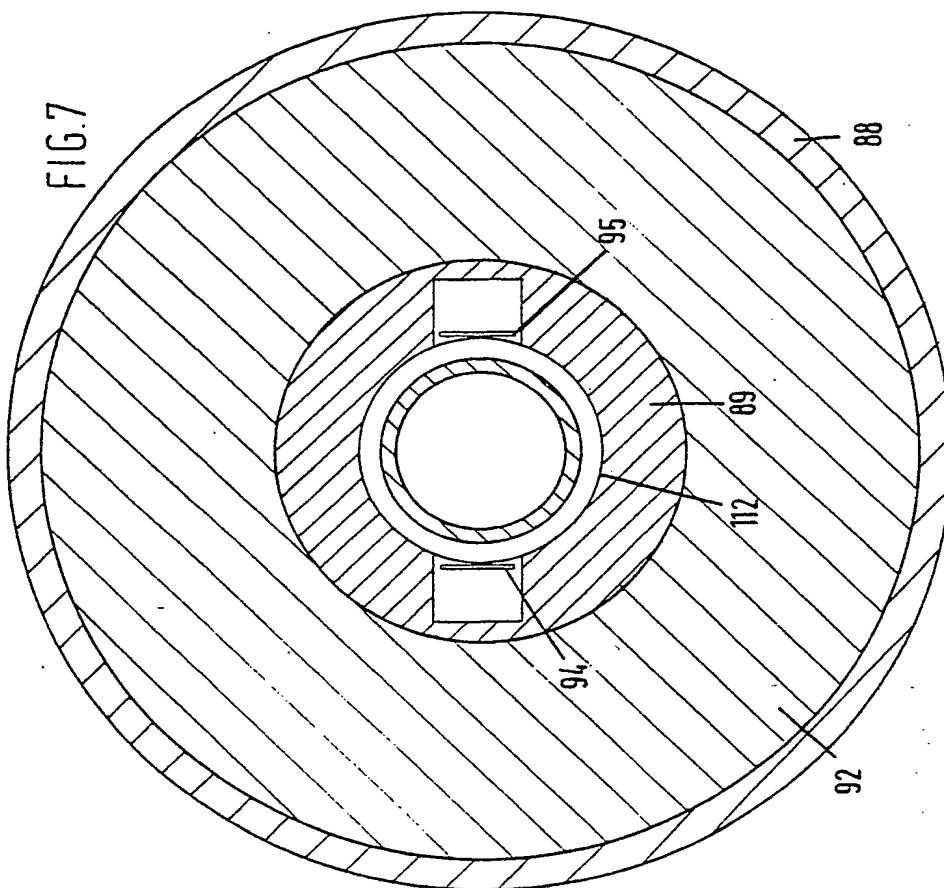


FIG. 6

